## Abstract (resumen de 100-250 palabras)

This study is contextualized in the factory VW Navarra, in the department of logistics. It is focused on an investigation in the materials management area that goes through the obsolete parts in the end of the model VW 260. VW Navarra is going to launch a new model of the Polo car in June and this is an important event for the factory. Economically, it is important to prepare the model end and launch of the new one, because it can suppose important costs. With the premise of economic control at the end of the model, emerges my study to control the obsolete parts and try to adjust the last orders, without lack of parts. For this adjustment, there have been done some studies and taken measures in the inventories of the parts of the factory. Finally there is the retirement planning of the plants.