

# Humidity sensor based on a long-period fiber grating coated with a hydrophobic thin film



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#### ABSTRACT

In this work it is proposed a novel fiber optic humidity sensor based on a functionally coated long-period fiber grating (LPG). The coating is composed of tetraorthosilicate matrix functionalized with perfluorooctyltriethoxysilane and its fabrication was performed by the sol-gel technique using a dip coating process using the LPG as substrate. The fabricated sensor was tested in a programmable temperature and climatic chamber. Relative humidity (RH) was varied in range from 20%RH to 80%RH at room temperature. The results showed a smooth exponential-like wavelength shift of the LPG attenuation band.

## **FABRICATION SENSOR**

♦ It was used an arc-induced **LPG** with  $\Lambda = 395 \mu m$  and length of ~41 mm, written on a single mode fiber (Corning SMF28).

♦ The LPG was coated with a superhydrophobic film by sol-gel technique. LPG was dipped into gel solution of tetraorthosilicate, Perfluorooctyltriethoxysilane (PFOS), and ethanol (speed dipping 33mm/min). The dip-coating process was performed twice. ◇ An end of the coated LPG was connected to a broadband light source while the other end was connected to an optical spectrum analyzer (OSA) to register the transmission spectrum of the sensor.

SET-UP

♦ A programmable climatic chamber was used to expose the sensor to 25°C from 20%RH to 80%RH. Next, RH variation was inverted from 80% to 20%, also at 25°C.

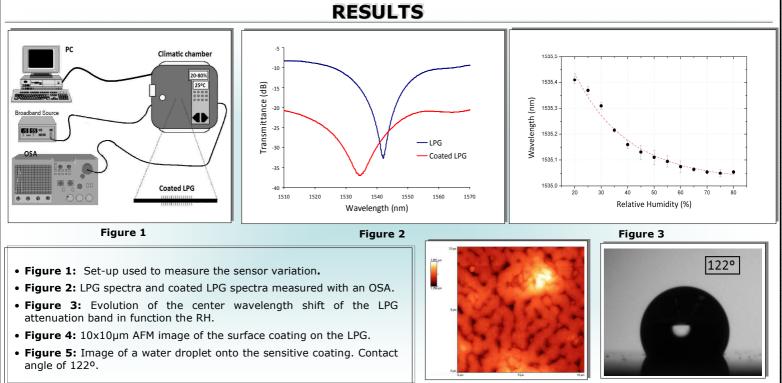


Figure 4

Figure 5

## CONCLUSIONS

- □ We propose a new HR sensor based on a coated LPG. The hydrophobic sensitive overlay was fabricated using the sol-gel technology. The sensitive overlays have been successfully placed onto the LPG with a strong hydrophobic behavior.
- The resulting overlays were covalently crosslinked at room temperature, and consequently the sensors are stable and show a long lifetime.
- The coating deposited on the LPG causes a variation of the external refractive index modifying the spectra and the resonance characteristic of the LPG
- □ The coated LPG showed an exponential response to relative humidity variation.
- The performance of this sensor could be further improved using a multiple overlay sequence with special control of the refractive index of each layer.

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